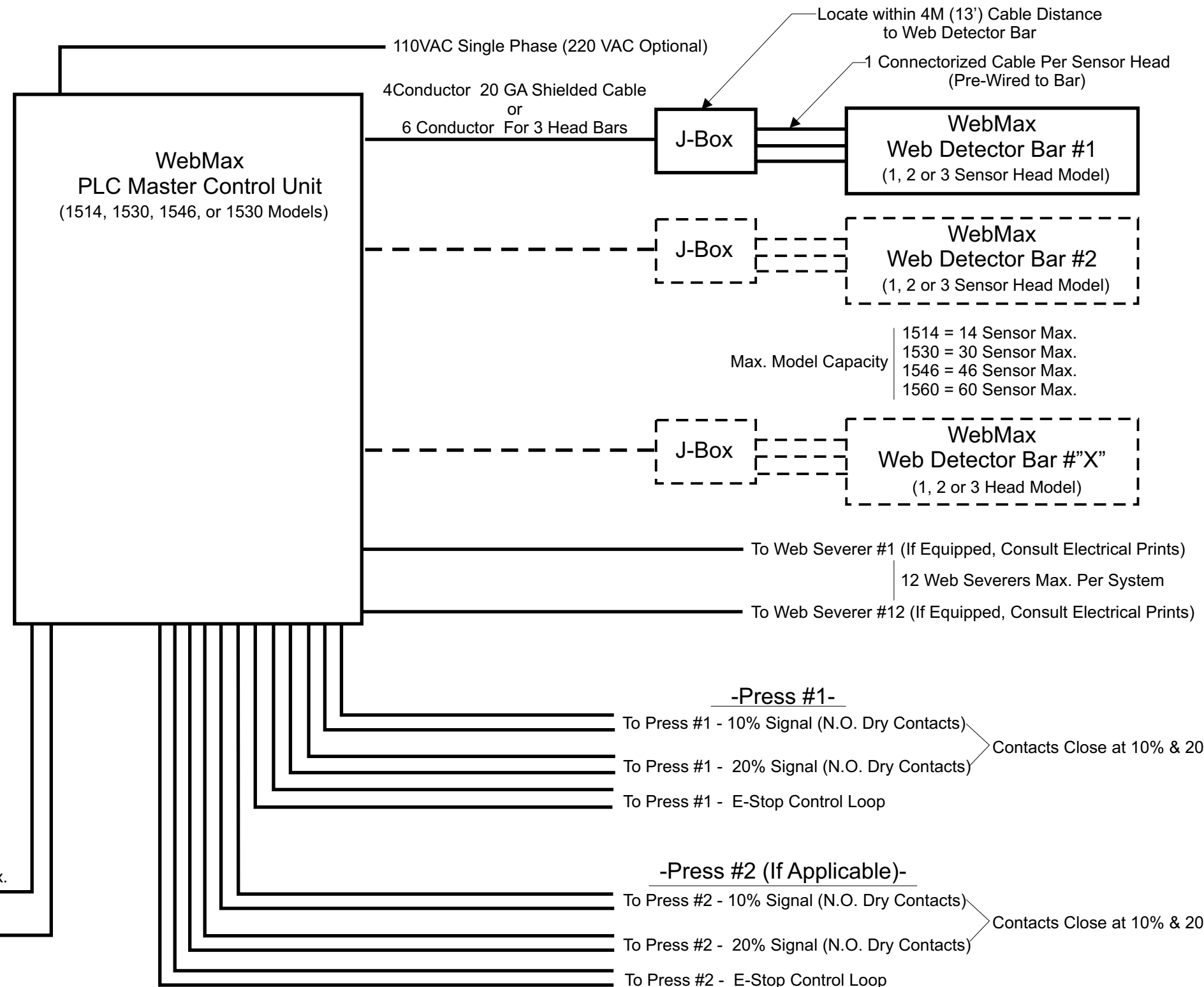


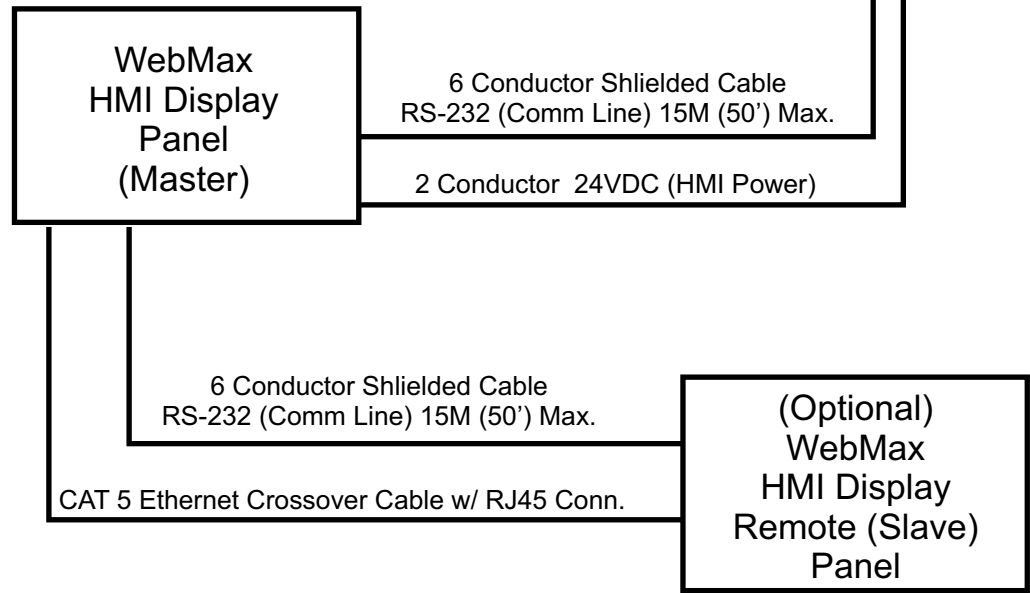
**Notes:**

- 1) All Cabling supplied by customer except for cabling from sensor bar to Junction Box
- 2) Systems configured for 110VAC cannot be used with 220VAC w/o modifications.
- 3) All external wiring to be done per local electrical codes.
- 4) Customer Requirements Prior to U.S. Automation Technician arrives unless other previous arrangements have been made:
  - All web detection bars and associated junction boxes installed on the press
  - Master Control Unit installed in an enclosure
  - Main Touchscreen and Optional Remote Screen installed in a console or enclosure
  - 10% and 20% speed signal(s) brought to Master Control Unit for each pressline
  - E-Stop Loop(s) (Press Stop Request) brought back to Master Control Unit
  - Pull all cables between various electronics components, i.e. j-boxes, master control unit, and touchscreen (note: U.S. Automation will complete termination of cables)
  - Control wiring for severers brought back to Master Control Unit if applicable
  - Provide clean system power on dedicated circuit to WebMax Master Control CPU Unit



Max. Model Capacity

- 1514 = 14 Sensor Max.
- 1530 = 30 Sensor Max.
- 1546 = 46 Sensor Max.
- 1560 = 60 Sensor Max.



Rev.	Description

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**U.S. Automation, Inc.**  
 21360 Gateway Ct.  
 Brookfield, WI 53045  
 USA

Project: Install Prints	Drawing No: <b>12862-B</b>	
Drawn By: RCH 11-Nov-07	Job No:	Rev Level -
Description: Cable Diagram WebMax Web Detection System		Sheet: 1 of 2:

All web detection bars and associated junction boxes installed on the press

- Master Control Unit installed in an enclosure
- Main Touchscreen and Optional Remote Screen installed in a console or enclosure
- 10% and 20% speed signal(s) brought to Master Control Unit for each pressline
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